

Appl. No. : 10/785,379
Filed : February 24, 2004

AMENDMENTS TO THE CLAIMS

- 1-20. (Canceled)
21. (New) A method of making a golf club grip, comprising the steps of:
 - providing an underlisting sleeve comprising resilient material and having a cap, a nipple and a main portion extending therebetween;
 - providing a first fabric layer;
 - providing a second fabric layer having a first set of substantially parallel fibers extending in a first direction and second set of substantially parallel fibers extending in a second direction substantially perpendicular to said first direction;
 - overlapping said first and second fabric layers;
 - providing a liquid polyurethane;
 - applying said liquid polyurethane to said first and second fabric layers such that said polyurethane impregnates said second fabric layer;
 - coagulating said liquid polyurethane into a coagulated polyurethane layer to form a grip material wherein said coagulated polyurethane layer bonds said first fabric layer to said second fabric layer;
 - buffing at least a portion of said coagulated polyurethane layer such that a least a portion of said second fabric layer is exposed; and
 - adhering said grip material to said main portion.
22. (New) A method as set forth in Claim 21, further comprising the step of skiving said first fabric layer prior to adhering said grip material to said main portion.
23. (New) A method as set forth in Claim 21, wherein said first set of fibers and said second set of fibers of said second fabric layer comprise substantially equal diameters.